



Certificate
No. 15023-01



Certificate

Kiwa Sertifiointi Oy hereby certifies that the company

Riitek Oy

Taitotie 18 and Taitotie 32, FI-58500 PUNKAHARJU

is qualified to perform welding within the range of

Certification level CL3 according to SFS-EN 15085-2:2020.

Types of activity: P

Field of application

Manufacturing of structural parts for railway vehicles.

Range of certification:

Welding process ISO 4063	Material group CEN ISO/TR 15608	Material thickness	Material diameter	Remarks
141	1.1, 1.2	P 1,8-5,2 mm T 1,4-4,0 mm	Ø > 24,15 mm	FW
141	1.1, 1.2	2,1-6,0 mm	Ø > 150/500 mm	FW
141	8.1	1,4-4,0 mm	Ø > 24,15 mm	FW
141	8.1	1,5-6,0 mm	Ø > 25 mm	FW
141	22.3-22.3	2,1-6,0 mm	Ø > 150/500 mm	FW

Responsible welding coordinator: Henri Rantanen, Level B (IWS)

Deputy welding coordinator: Kimmo Sallinen, Level C (IWS)

The certificate is issued on 2026-05-25

The certificate is valid until 2029-05-24.

Maija Vanttaja, Managing Director

